Coffee is produced in more than 60 countries of which three account for more than half of the world's production: Brazil, Vietnam and Colombia.

Arabica coffee, the fine-flavoured, aromatic type makes up 60-65% of the total production and usually fetches the highest prices. The other variety, robusta, is easier to produce and is more resistant to disease.

Around 75% of all coffee is exported. Only Brazil and Ethiopia enjoy high domestic consumption.

The world's annual production is currently around 115 million 60-kg bags or 7 million tonnes. It takes 420,000 containers (20 ft.) to carry this much coffee. Placed in a row these would stretch over more than 2,500 km.

The territory size shows the proportion of all coffee worldwide that is produced there.

“The best coffee is what is sold at a profit”  Jan van Hilten, 2002